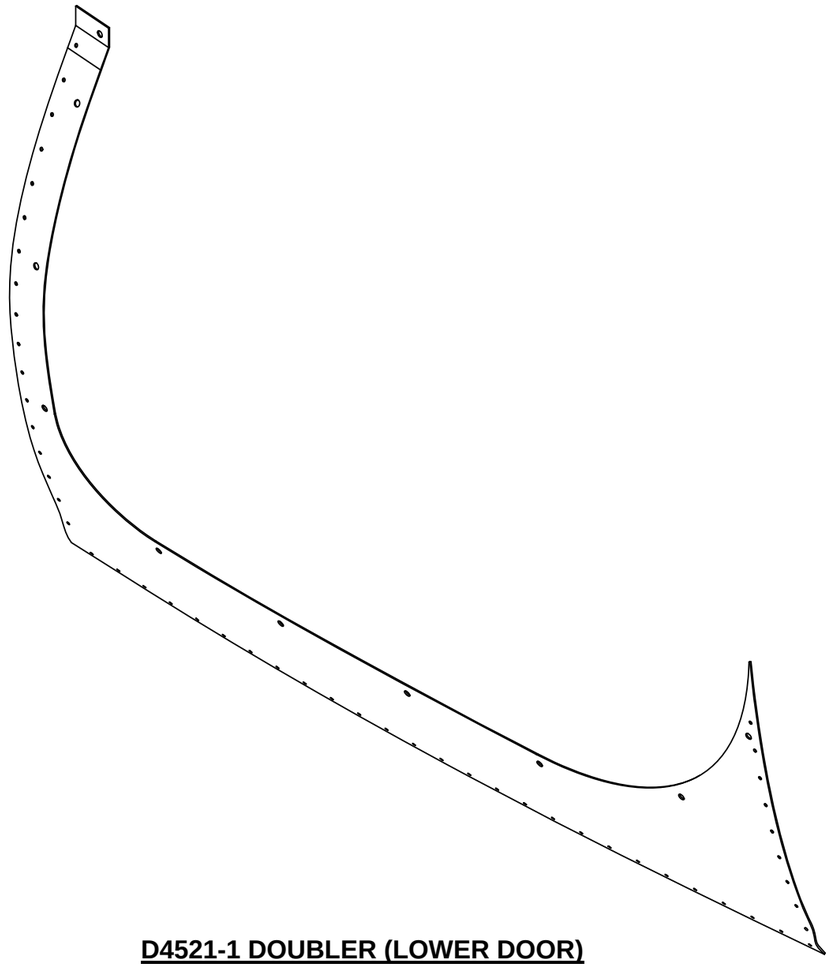
PRELIMINARY A2
12.01.16 AJS



D4521-1 DOUBLER (LOWER DOOR)

NOTES:
1) MATERIAL: MAKE FROM D4521-1F
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4521-1" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.46 lbs
8) FORM PER DART TOOL TBA

REV.	DESCRIPTION	BY	DATE
PA2	FLAT PATTERN UPDATED	AJS	12.01.16
PA1	PRELIMINARY	AJS	11.11.28

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4521	REV. PA2
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE DOUBLER (LOWER DOOR)	SCALE NTS
DE APPR.			
DATE	12.01.16		

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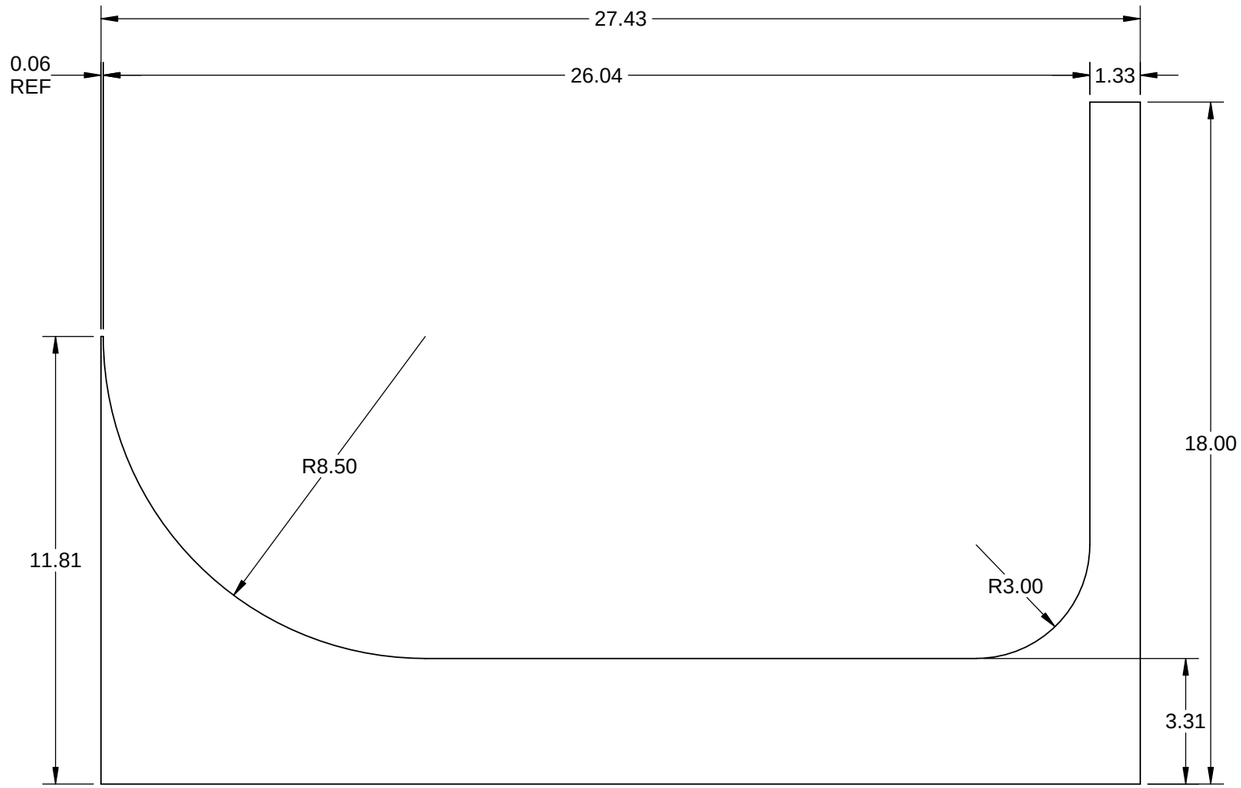

PRELIMINARY A2
12.01.16 AJS

D4521-1F DOUBLER (LOWER DOOR)

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.46 lbs
8) ALL DIMENSIONS NOT SHOWN DEFINED PER DRAWING FILE "D4521-1F-REVPA2.DXF".

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4521	REV. PA2
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE DOUBLER (LOWER DOOR)	SCALE NTS
DE APPR.			
DATE	12.01.16		

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